



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Airbus Jewett
D2282-7

Job Sheet 178542



Part No: D2282-7

Job Qty: ~~160~~ ea *165*

DAS
21
9-00

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	160 Ea		7/16/18	0.00	0.00	Start Up Machining		<i>JSD</i>
100	Hardinge	160 pcs		7/16/18	0.02	4.17	Hardinge		<i>JSD</i>
120	QC	160 pcs		7/16/18	0.00	0.00	QC8		<i>2/18/07/11</i>
130	Packaging	160 pcs		7/16/18	0.00	0.00	Packaging3		<i>EL</i>
140	QC21-SA	160 Ea		7/16/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA190
Descriptions: 130 - ***STOCK IN LARGE FAB***

DAS
21
9-00

JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	10.6560 ft (.0666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	11	41	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	0.795Inches ± 0.010	0.805 0.785		
2	Handle Tube	0.493Inches ± 0.010	0.503 0.483		
3	Handle Tube	0.675Inches ± 0.010	0.685 0.665		

Plex 7/9/18 9:41 AM Dart.lajeunesse.marie



Container No: S090290



Part: D2282-7

Job No: 178542

Serial No/Batch: S090290

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/10/18